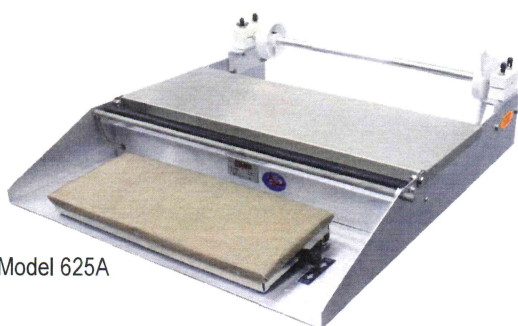




— QUALITY MADE IN THE USA —

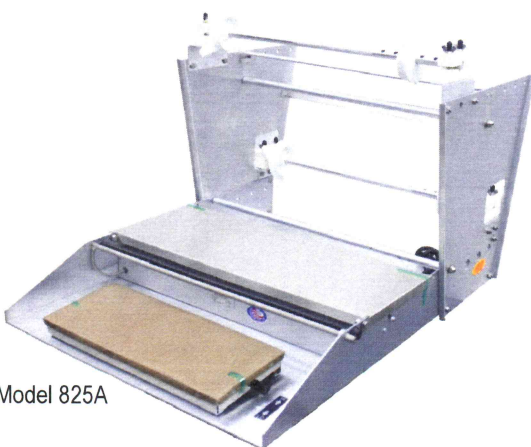
OPERATING & SERVICE PARTS MANUAL TABLE TOP OVERWRAPPERS



Model 625A



Model 600A



Model 825A

AXLE MOUNT MODELS:

MODEL 625A

SINGLE ROLL WITH MOUNTING AXLES

MODEL 625A MINI

COMPACT SINGLE ROLL WITH MOUNTING AXLES

MODEL 825A

DUAL ROLL WITH MOUNTING AXLES

MODEL 875A

TRIPLE ROLL WITH MOUNTING AXLES

FILM ROLLER MODELS:

MODEL 600A

SINGLE ROLL WITH ROLLERS

MODEL 500A

COMPACT SINGLE ROLL WITH ROLLERS

MODEL 500A MINI

COMPACT SINGLE ROLL WITH ROLLERS

MODEL 800A

DUAL ROLL WITH ROLLERS

MODEL 850A

TRIPLE ROLL WITH ROLLERS

READ ALL INSTRUCTIONS CAREFULLY BEFORE OPERATING EQUIPMENT

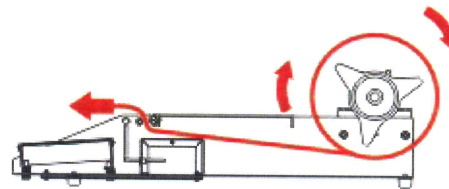
FILM THREADING



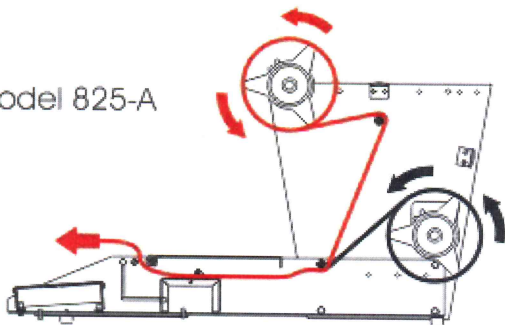
FOR AXLE TYPE WRAPPERS (625, 825, 875):

See instructions on next pages to load the film onto the axle.
Thread the film as shown, one at a time or as needed.

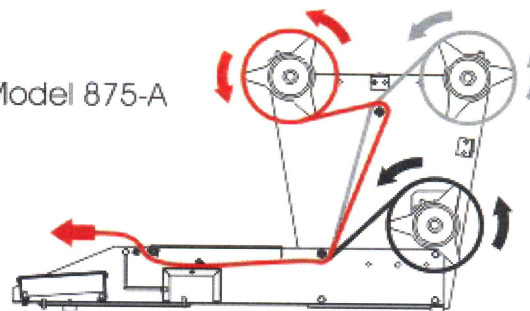
Model 625-A



Model 825-A



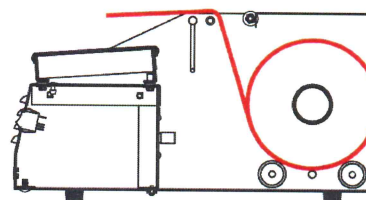
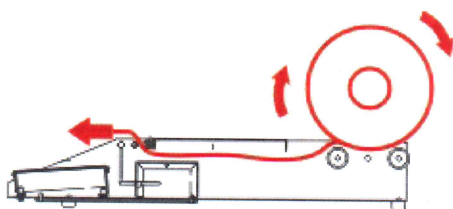
Model 875-A



FOR ROLLER TYPE WRAPPERS (600, 800, 850):

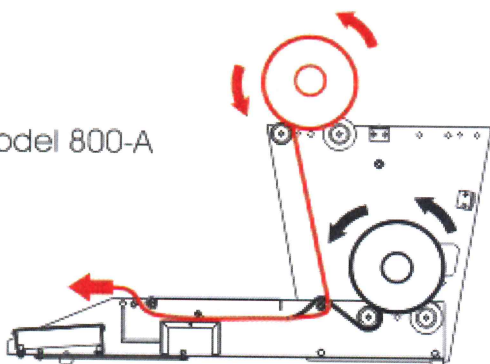
Rest film Roll on top of two rollers, centering film between the film guides. Tighten the thumbscrew against the film brake to ensure proper film tension. Thread the film as shown, threading one at a time or as needed.

Model 600-A

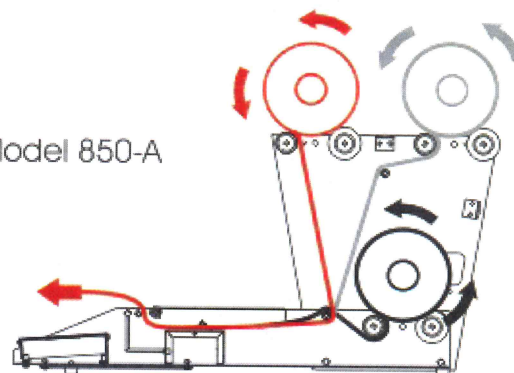


Model 500-A

Model 800-A



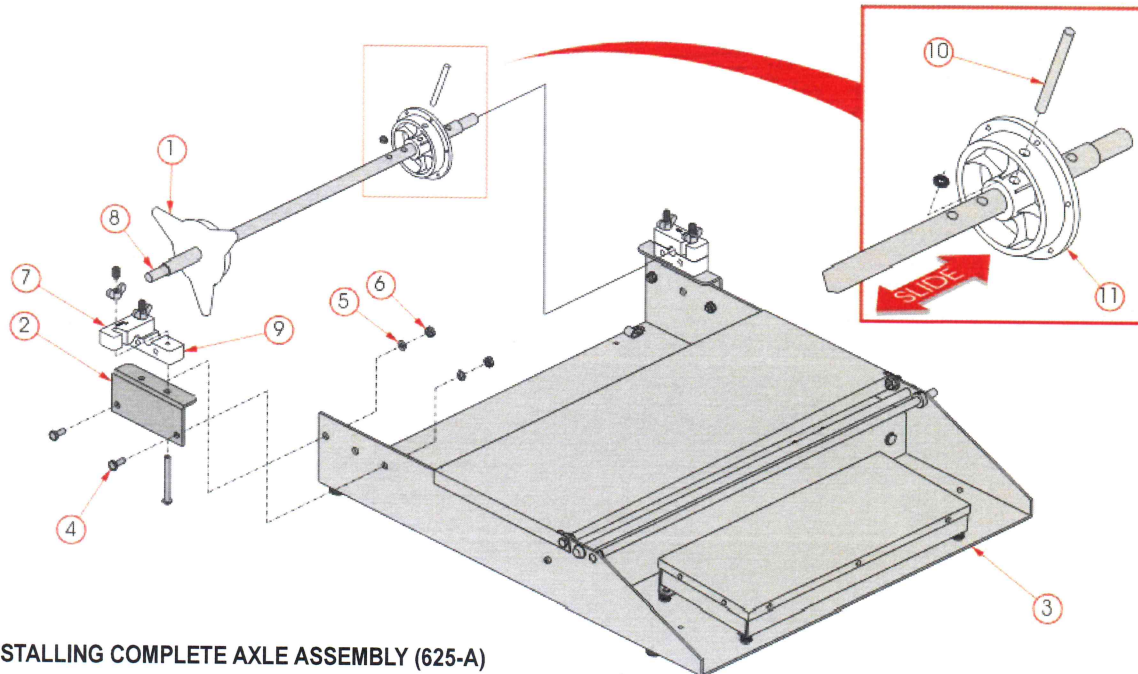
Model 850-A



INSTALLING & ADJUSTING THE FILM AXLE

HEATSEAL

— QUALITY MADE IN THE USA —



INSTALLING COMPLETE AXLE ASSEMBLY (625-A)

- Position the complete axle assembly on the rear of the wrapper with the removable end cap (1) on the left side and the bearing blocks (2) on the outside of the sides of the machine base (3) as shown in the drawing.
- Fasten the bearing blocks to the sides of the machine base with the four bolts (4), lock washers (5) and hex nuts (6) provided in the bearing block set.

INSTALLING COMPLETE AXLE ASSEMBLY (825-A/875-A)

- Position the complete axle assemblies between the side plates of the wrapper with the removable end cap on the left side and the bearing blocks and mounting brackets on the inside of the plates.
- Fasten bearing blocks, mounting bracket and axle to the side plates with the fasteners provided in the bearing block set

REMOVING THE AXLE

- Remove the protective caps from the ends of both bolts located in the slotted holes of the upper bearing blocks (7).
- Remove the wing nuts on both bolts with the protective caps removed and loosen the wing nuts on both bolts located in the other holes of the upper bearing blocks.
- Swing the upper bearing blocks toward the outside of the machine base until the ends of the axle (8) are exposed.
- Lift the axle out of the lower bearing blocks (9).

INSTALLING THE AXLE

- Place the ends of axle into the grooves on lower bearing blocks with the removable end cap positioned on the left side as shown in the illustration.
- Swing the upper bearing blocks toward the inside of the machine base until they align with the lower bearing blocks.
- Thread the wing nuts onto both of the bolts located in the slotted holes of the upper bearing blocks and tighten all of the wing nuts on all four of the bolts in the bearing block assemblies.
- Replace the protective caps on the ends of both bolts located in the slotted holes of the upper bearing blocks.

CHANGING THE AXLE END CAP WIDTH

- Pull pin (10) out of the outer flange of hub (11) until the end of pin clears the inner flange of hub. Do not completely remove the pin from the hub.
- Slide the hub to the new position and align the hole on the inner flange on hub with the nearest hole in the axle.
- Push the pin completely through the inner flange of hub and the axle until the top of the pin is flush with the outer flange of hub.

RECOMMENDED MAINTENANCE



- **MAKE SURE TO TURN OFF THE UNIT, PULL THE PLUG AND LET THE MACHINE COOL DOWN BEFORE CLEANING ***

NON-STICK COVER & HOT PLATE

- It is recommended to replace the Non-stick cover at least once every three months to protect the heating foil and maintain a sanitary surface. The Non-stick cover is used to create a sanitary, stick free surface to seal film with the hot plate. Non-stick covers are porous, meaning liquids or moisture can permeate the cover, get to the surface of the hot plate, and burn off on the hot plate.
- It's recommended that the Non-stick cover be replaced every three (3) months or as needed depending on the level of daily wear and tear. The Non-stick cover should be changed if the surface is soiled, or holes, punctures, excessive wear, or damage are present.
- The hot plate can be cleaned, as needed, with a mild spray degreaser, applied to a soft rag or paper towel and then wiped on the plate while cold.

CUT OFF ROD

- Make sure that the unit is turned off and the cut off rod is cold to the touch.
- The film cut off rod can be cleaned, as needed. Cover the unit surfaces with paper towels to protect them from over spray and debris.
- Spray and coat the Cut-off Rod generously with an FDA approved "Degreaser" product.
- After soaking for a few minutes, lightly scrub the surface of the Cut-off rod with a Scour Pad (Scotch-Brite™ type pad).
- Wipe the surface clean of debris and residue with clean paper towels or cloths.

CLEANING THE UNIT

- The machine can be completely wiped down using mild cleaning detergent and soft rags or paper towels. Do not hose down or submerge the unit.